



# SOCAR Proceedings

*Oil and gas structures and equipment*

journal home page: <http://proceedings.socar.az>



## STUDY OF THE STRESS-STRAIN STATE OF THE PONTOON ELEMENT OF THE SUPPORT BLOCK

L. F. Aslanov\*<sup>1,2</sup>, U. L. Aslanli<sup>1,2</sup>

<sup>1</sup>«OilGasScientificReserchProject» Institute, SOCAR, Baku, Azerbaijan

<sup>2</sup>Azerbaijan University of Architecture and Construction, Baku, Azerbaijan

### ABSTRACT

Oil and gas production on the continental shelf is carried out from offshore structures, a significant part of which are fixed platforms. Many of them have a core spatial structure as a supporting block, consisting of pipes of various diameters. The article proposes a method for analyzing and improving geometric shapes, taking into account the physical properties of the pontoon material, which allows solving specific practical problems. The influence of various factors on the stress distribution of pontoons has been revealed. A general method for linearization of thin-walled structures with variable geometric parameters characterized by accelerated convergence is proposed. An effective calculation method based on the small parameter method has been developed. Based on the developed methods, a computational algorithm was found and a set of application programs was compiled. The problems of moment and the general theory of shells were considered accordingly. In designs that provide sufficient strength and manufacturability, all real properties of materials were taken into account and more accurate design methods were found. For a large-scale class of problems of nonlinear structural mechanics, taking into account the physical properties of materials makes it possible to identify additional reserves of their strength. The use of nonlinear theory makes it possible to clarify the calculation of stresses and select the optimal dimensions and cross-sectional shape of the pontoon element of the support block. Based on the calculation results, certain formulas and methods have been compiled that can be used in engineering practice.

**Keywords:** Pontoon; support block; offshore platform; shells of rotation; nonlinear model .

**Date submitted:** 26.01.2023

**Date accepted:** 31.05.2024

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### 1. Introduction

Currently, the problem of developing shelf fuel and energy resources, primarily oil and gas fields of the Caspian Sea, is given special attention. Solving this problem requires studying a large complex of scientific and technical issues. One of the most important problems is the transportation of the support block of offshore platforms as the main element of oil and gas field hydraulic structures designed to operate at great depths. Pontoons are used to transport and lower support blocks to the seabed.

To carry out the processes of lowering and transporting the support block, due to the insufficiency of its displacement, additional pontoons are installed on the support block. The head pontoons are installed on the side panels of the support block in the head part, the auxiliary pontoons on the bottom panel. The dimensions and placement of pontoons are determined by calculation. Anchoring of the support block of the Stationary Offshore Platform to the seabed by means of pile foundations was studied in the works of the authors [1-5].

Due to the fact that the support block's own displacement (total) is significantly less than its mass, 2 pontoons are installed on the block, providing the required parameters of the launching process and the permissible settlement of the support block after launching. The diameter of the pontoon is 4.16 m, the weight is 4890 kN, the total displacement of the pontoon is 22690 kN. The pontoon is attached to the support block in the area between the diaphragms using welded elements made from 1750×25 mm pipes.

The pontoon refers to shells of rotation. Various research works related to shells of rotation have been carried out in domestic and foreign practice. The works [6-8] cover the increase in reservoir oil yield, traditional technologies of cementing oil and gas wells, new achievements in well cementing, and theoretical and practical information about nanocolloids. Dynamic characteristics [9], construction of two types of finite element models with natural curvature based on layer-by-layer analysis [10], static stability [11], dynamic response [12], free vibration with double curvature in large span roofs [13], free vibrations [14], damage from impact loads [15], and sandwich shells have been studied considering different shapes and applied loads.

Free vibration of cylindrical and spherical sandwich

\*E-mail: [latif.aslanov@bk.ru](mailto:latif.aslanov@bk.ru)

<http://dx.doi.org/10.5510/OGP20240200976>

shells [16], a rotating shell in a curvilinear coordinate system [17], laminar composite curved shells under the action of a uniformly distributed load [18], thermoelastic buckling behavior of porous plates and shells [19], under the influence of pulsed dynamic loads, asymmetrically loaded three-layer hemispherical shell [20], spherical sandwich shells without axisymmetric internal pulse loading [21], nonlinear deflection of a multifunctional sandwich composite shell [22], double-curvature sandwich panel under the action of a moving constant force [23], filled ideal incompressible fluid, axisymmetric and asymmetric vibrations of a shell of rotation [24], a two-layer cylindrical shell with a cubic approximation of initial changes [25], were studied in their works by the finite element method.

Nonlinear deflection of a transversely loaded thin cylindrical shell made of a laminated composite [26], dynamic behavior of a laminated composite shell under dynamic load [27], nonlinear forced vibration of a composite cylindrical shell [28], influence on the stability of composite conical shells reinforced with carbon nanotubes [29], free vibration and dynamic response of laminated composite double cylindrical and conical shells [30], internal dynamic pressure generated in double-layer spherical metal composite containers [31], agglomeration patterns of solid shell composite structure [32], free vibration behavior of composite conical shell [33], nanocomposite, reinforced with a rotating sandwich cylindrical shell [34], as well as the nonlinear dynamic stability of a three-dimensional cylindrical polymer shell reinforced with foam plastic [35] were investigated.

Static and free vibration of spherical structures [36], vibration of inhomogeneous anisotropic load-bearing shell structures located on an elastic foundation [37], stability of a thin-walled cylindrical shell from vibration of a traveling wave [38], model of an orthotropic layered shell for geometric, static and dynamic analyzes [39], buckling of a conical shell of circular cross-section under axial compression [40], low-speed response of cylindrical metal-plastic shells reinforced with graphene plates under axial motion with inappropriate geometry [41] were studied taking into account nonlinearity in their works.

The thin-walled design of dome shells with a light window [42], vibrations of layered shells of revolution made of piezoelectric viscoelastic materials [43], the yield condition and plane stress state when solving elastoplastic boundary problems of shells [44] were studied taking into account geometric nonlinearity.

Dynamic buckling of thin shells subjected to an external

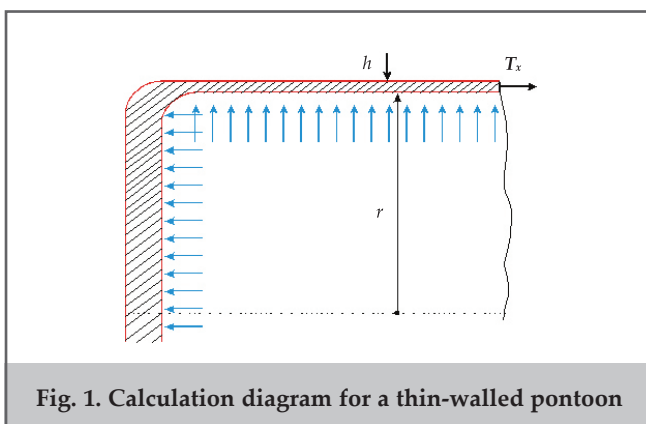
pressure pulse [45], to different displacement components using the first-form shear deformation theory [46], to the stress-strain state of hydrotechnical devices consisting of thin shells filled with soil [47], to the effect of thermal shock on the effect of randomness on the shell structure of a functional gradient material [48], based on a numerical method and model over time non-uniform thermal loads taking into account changing environmental factors [49], virtual distribution of wind effects replacing actual irregular distribution [50] were considered.

In studies of thin-walled spherical shells, isotropy beyond elasticity [51], nonlinear deformation and stability [52], thermomagnetic-elastic problem in a magnetic field [53], propagation and diffraction of unstable waves located in the elastic field of a half-space [54] were studied.

These works considered vertical and horizontal loads in the form of a bridge [55], to the construction of a cylindrical test section with dynamic internal pressure [56], to two-dimensional linear and nonlinear boundary value problems of statics for horizontal shells [57], to a wooden Voronoi shell with a mesh surface Voronoi mosaic [58] is an analytical solution for the nonlinear vibrations and dynamic response of cermet functionally graded double-curvature carbon nanotube-reinforced bearing housings under three different types of boundary conditions [59]. In the articles of T. V. Zinoviev [60, 61] when approximating the system equation, an implicit symmetric one-step difference scheme of the second order. However, none of them took into account the physical non-linearity of the material of the pontoon and the change of its geometrical parameters. In [62], an effective numerical technique was developed for studying the stress-strain state and bearing capacity of compressed pipe-concrete elements. When developing a calculation algorithm for compressed concrete, the relationship between stress and strain is a fractional-rational function proposed by the Eurocode, and for reinforcement a two-linear diagram is adopted. Taking the Eurocode diagram for compressed concrete and taking into account the elastic-plastic work of reinforcement, an effective universal numerical method was developed, suitable for any load level and for any flexibility of the compressed element. In [63], using a fractional-rational strain diagram for a rectangular section for compressed concrete, analytical dependencies for the normal force and bending moment were obtained. The presence of such analytical dependencies is important when improving the modern nonlinear deformation theory of calculation of reinforced concrete elements.

The results of technical diagnostics consisting of visual observation, instrumental measurements and inspection works are used in working out appropriate reports and estimation of reminder operation resources. The table consisting of actual measurements reflecting the results of measurements, the composed real scheme of the components and the results of visual observations are performed for each object as a database, are preserved and used in current calculations. We can write the main equations of the momentless theory of equipments for reestimation of operational and strength resources as follows [64].

Thin-walled bottoms are very hard pontoons under internal pressure (fig.1). The main equations of the moment theory of rotational shells symmetrically loaded with respect to the axis are written as follows [65]:



$$\begin{cases} T_x = \frac{Eh}{1-\mu^2} \left( \frac{du}{dx} + \mu \frac{\omega}{r} \right) \\ T_t = \frac{Eh}{1-\mu^2} \left( \frac{\omega}{r} + \mu \frac{du}{dx} \right) \\ M_x = D \frac{d^2\omega}{dx^2} \\ M_t = \mu D \frac{d^2\omega}{dx^2} \end{cases} \quad (1)$$

In equation (1),  $T_x, T_t$  – are normal forces in the shell’s cross sections;  $r, h, z$  – is a current coordinate;  $P_1, P_2$  – are the meridian, tangential projections of the given plane forces normal to the plane;  $u, w$  – are the displacement projections;  $E, \beta, \mu$  – are elastic constants of material;  $\varepsilon_x, \varepsilon_y$  – are relative and anglular deformations,  $D = \frac{Eh^3}{12(1-\mu^2)}$  – flexural rigidity of the pontoon.

Taking the dependence between stress and strain as  $\sigma = \varepsilon E - \beta \varepsilon^3$ , we accept the physical equations as follows:

$$\begin{aligned} E\varepsilon_x - \beta\varepsilon_x^3 &= \sigma_x - \mu\sigma_y \\ E\varepsilon_y - \beta\varepsilon_y^3 &= \sigma_y - \mu\sigma_x \end{aligned} \quad (2)$$

If we find  $\sigma_x, \sigma_y$  from equations (2) and consider them in their nonlinear dependence between stress and strain

$$\begin{aligned} \sigma_x &= \frac{4}{3} \left\{ E \left( \frac{\partial u}{\partial x} + \frac{\partial^2 w}{\partial x^2} z + \frac{1}{2} \frac{w}{r} \right) - \beta \left[ \left( \frac{\partial u}{\partial x} + \frac{\partial^2 w}{\partial x^2} z \right)^3 + \frac{1}{2} \left( \frac{\omega}{r} \right)^3 \right] \right\} \\ \sigma_y &= \frac{4}{3} \left\{ E \left( \frac{w}{r} + \frac{1}{2} \left( \frac{\partial u}{\partial x} + \frac{\partial^2 w}{\partial x^2} z \right) \right) - \beta \left[ \left( \frac{\omega}{r} \right)^3 + \frac{1}{2} \left( \frac{\partial u}{\partial x} + \frac{\partial^2 w}{\partial x^2} z \right)^3 \right] \right\} \end{aligned} \quad (3)$$

Taking into account the physical nonlinearity of the material and loading, it is necessary to solve the system of nonlinear differential equations for studying the case of deformation under tension. To solve such a complex task, we use the method of small parameters. For this, we take a small parameter as follows:  $\nu = \frac{\beta \varepsilon_0^2}{E}$ , here:  $\varepsilon_0$  is the relative linear deformation corresponding to the strength limit. The solution of the system of equations (1) is sought in the form of the following series with small parameters. Here:  $\varepsilon_0, \gamma_0$  are relative and angular deformations corresponding to ultimate strength. It is seen from this expression that at the assumption of incompressibility of nonlinear materials  $\left( \mu = \frac{1}{2} \right)$ .

$$\begin{aligned} u &= \sum_{j=0} u_j \nu^j \\ w &= \sum_{j=0} w_j \nu^j \end{aligned} \quad (4)$$

there ( $j=0, 1, 2, \dots$ )

We substitute the series (4) in (1) taking this into account, we get the following system of linear equations:

- for  $j=0$ ,

$$\begin{cases} T_{x_0} = \frac{4}{3} Eh \left( \frac{\partial u_0}{\partial x} + \frac{\omega_0}{2r} \right) \\ T_{t_0} = \frac{4}{3} Eh \left( \frac{\omega_0}{r} + \frac{1}{2} \frac{\partial u_0}{\partial x} \right) \\ M_{x_0} = \frac{Eh^3}{9} \frac{d^2\omega_0}{dx^2} \\ M_{t_0} = \frac{Eh^3}{18} \frac{d^2\omega_0}{dx^2} \end{cases} \quad (5)$$

- for  $j=1$ ,

$$\begin{cases} T_{x_1} = \frac{4}{3} Eh \left\{ \frac{du_1}{dx} + \frac{1}{2} \frac{\omega}{r} - \frac{1}{\varepsilon_0^2} \left[ \frac{1}{2} \left( \frac{\omega_0}{r} \right)^3 + \left( \frac{du_0}{dx} \right)^3 + \frac{h^2}{4} \frac{du_0}{dx} \left( \frac{d^2w_0}{dx^2} \right)^2 \right] \right\} \\ T_{t_1} = \frac{4}{3} Eh \left\{ \frac{\omega_1}{r} + \frac{1}{2} \frac{du_1}{dx} - \frac{1}{\varepsilon_0^2} \left[ \left( \frac{\omega_0}{r} \right)^3 + \frac{1}{2} \left( \frac{du_0}{dx} \right)^3 + \frac{h^2}{8} \frac{du_0}{dx} \left( \frac{d^2w_0}{dx^2} \right)^2 \right] \right\} \\ M_{x_1} = \frac{Eh^3}{9} \left\{ \frac{d^2w_1}{dx^2} - \frac{3}{\varepsilon_0^2} \left[ \left( \frac{du_0}{dx} \right)^2 \frac{d^2w_0}{dx^2} + \frac{h^2}{20} \left( \frac{d^2w_0}{dx^2} \right)^2 \right] \right\} \\ M_{t_1} = \frac{Eh^3}{9} \left\{ \frac{1}{2} \frac{d^2w_1}{dx^2} - \frac{3}{2\varepsilon_0^2} \left[ \left( \frac{du_0}{dx} \right)^2 \frac{d^2w_0}{dx^2} + \frac{h^2}{20} \left( \frac{d^2w_0}{dx^2} \right)^2 \right] \right\} \end{cases} \quad (6)$$

- for  $j=2$ ,

$$\begin{cases} T_{x_2} = \frac{4}{3} Eh \left\{ \frac{du_2}{dx} + \frac{1}{2} \frac{\omega}{r} - \frac{1}{\varepsilon_0^2} \left[ \frac{3}{2r^3} \omega_0^2 \omega_1 + 3 \left( \frac{du_0}{dx} \right)^2 \frac{du_1}{dx} + \frac{h^2}{4} \frac{du_1}{dx} \left( \frac{d^2w_0}{dx^2} \right)^2 + \frac{h^2}{2} \frac{du_0}{dx} \frac{d^2w_0}{dx^2} \frac{d^2w_1}{dx^2} \right] \right\} \\ T_{t_2} = \frac{4}{3} Eh \left\{ \frac{w_2}{r} + \frac{1}{2} \frac{du_2}{dx} - \frac{1}{\varepsilon_0^2} \left[ \frac{3}{r^3} \omega_0^2 \omega_1 + \frac{3}{2} \left( \frac{du_0}{dx} \right)^2 \frac{du_1}{dx} + \frac{h^2}{8} \frac{du_1}{dx} \left( \frac{d^2w_0}{dx^2} \right)^2 + \frac{h^2}{4} \frac{du_0}{dx} \frac{d^2w_0}{dx^2} \frac{d^2w_1}{dx^2} \right] \right\} \\ M_{x_2} = \frac{Eh^3}{9} \left\{ \frac{d^2w_2}{dx^2} - \frac{3}{\varepsilon_0^2} \left[ 2 \frac{du_0}{dx} \frac{du_1}{dx} \frac{d^2w_0}{dx^2} + \left( \frac{du_0}{dx} \right)^2 \frac{d^2w_1}{dx^2} + \frac{3h^2}{20} \left( \frac{d^2w_0}{dx^2} \right)^2 \frac{d^2w_1}{dx^2} \right] \right\} \\ M_{t_2} = \frac{Eh^3}{9} \left\{ \frac{1}{2} \frac{d^2w_2}{dx^2} - \frac{3}{\varepsilon_0^2} \left[ \frac{du_0}{dx} \frac{du_1}{dx} \frac{d^2w_0}{dx^2} + \left( \frac{du_0}{dx} \right)^2 \frac{d^2w_1}{dx^2} + \frac{3h^2}{20} \left( \frac{d^2w_0}{dx^2} \right)^2 \frac{d^2w_1}{dx^2} \right] \right\} \end{cases} \quad (7)$$

If we consider the system of equations (5-7) in equilibrium equations  $dQ/dx + T_t/r = P_1; \frac{dT_x}{dx} = P_2; \frac{dM_x}{dx} = Q$ , we get the following system of linear differential equations:

$$\begin{aligned} \frac{d^4\omega_0}{dx^4} + 4\beta^4\omega_0 &= -\frac{1}{2} \frac{T_{x_0}}{rD} + \frac{P_1}{D} \\ \frac{d^4\omega_1}{dx^4} + 4\beta^4\omega_1 &= \frac{3}{\varepsilon_0^2} \frac{d^2}{dx^2} \left[ \left( \frac{3}{4} \frac{T_{x_0}}{Eh} \frac{1}{2r} \omega_0 \right)^2 \frac{d^2w_0}{dx^2} + \frac{h^2}{20} \left( \frac{d^2w_0}{dx^2} \right)^3 + \frac{9}{r^4 h^2 \varepsilon_0^2} \omega_0^3 \right] \\ \frac{d^4\omega_2}{dx^4} + 4\beta^4\omega_2 &= \frac{27}{\varepsilon_0^2 r^4 h^2} \omega_0^2 \omega_1 + \frac{3}{\varepsilon_0^2} \frac{d^2}{dx^2} \left[ 2 \frac{du_0}{dx} \frac{du_1}{dx} \frac{d^2w_0}{dx^2} + \left( \frac{du_0}{dx} \right)^2 \frac{d^2w_1}{dx^2} + \frac{3h^2}{20} \left( \frac{d^2w_0}{dx^2} \right)^2 \frac{d^2w_1}{dx^2} \right] \end{aligned} \quad (8)$$

## 2. Materials and Methods

The purpose of the work is to determine the stress-strain state of oil field structures, taking into account various effects, on the basis of which to develop new methods for calculating structures and apply them to solving practical problems. The objectives of the study are to develop new versions of the formulas for specifying the middle surfaces of arbitrary shells, which allow calculating shells without imposing any significant restrictions on their dimensions. Calculation of the strength of shell structures in a physically nonlinear formulation under step loading. In the study of the stress-strain state, a model of a physical nonlinear elastic body (shell of revolution) was used, the reliability of the results obtained was obtained by mathematical methods. For the study of the stress-strain state, a nonlinear body model is used. To check the accuracy of the calculation results, the system of the

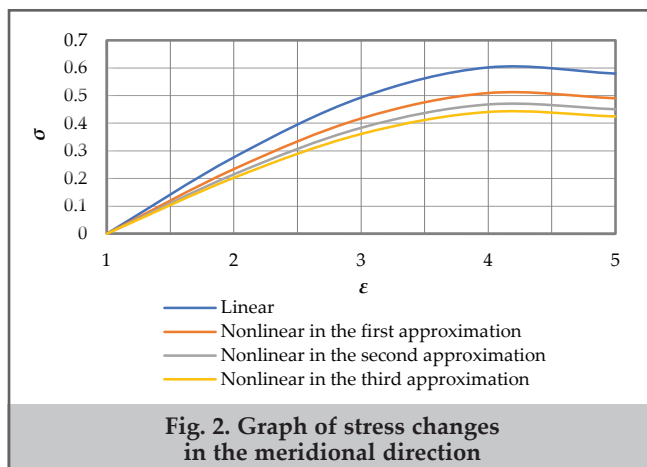


Fig. 2. Graph of stress changes in the meridional direction

obtained equations, which was considered on a large number of numerical examples, was solved by known methods. At the same time, some of the results obtained were compared with the works of other authors, and it was determined that the results coincide.

## 3. Results and Discussion

The stress-strain state of oil field structures was determined, taking into account various influences, new methods for calculating structures based on it were developed and applied to solve practical problems. On the basis of an axially loaded nonlinear model, the cylindrical shell is calculated taking into account the change in the geometric parameter. The symmetrically loaded structure of the coating is calculated taking into account the physical properties of the material, changes in geometric parameters. Oilfield facilities are calculated taking into account internal pressure and a calculation method based on the method of small parameters is obtained. The calculation of the coating was carried out taking into account external and internal influences, symmetric and asymmetric loads, stiffeners, the optimal geometric dimensions for a wide range of materials were determined. In the first approach, the stress decreased by 11.4% compared to the linear one, in the second approach by 8.2%, in the third approach by 5.6% and by 7.9% due to a change in the geometric parameter.

On test examples, the accuracy and convergence of the constructed numerical scheme are investigated. The comparison is carried out, obtained in the linear and nonlinear formulations. Based on the calculations performed using the specified nonlinear model, when compared with the linear model, the stress decreases by 15.1%. (fig.2).

## Conclusion

The results of the study make it possible to apply new calculation methods based on nonlinearity in the construction, design and repair of hydraulic structures. The research methodology used in the study of the stress-strain state of enclosing structures can be widely used in the practice of designing enclosing structures, and can also be a methodological tool in assessing the strength of existing enclosing structures. The proposed calculation methods make it possible to accurately calculate the effect of static loads on oilfield facilities, improve existing calculation methods and, most importantly, achieve technical efficiency. Application of nonlinear theory allows specifying of stress calculation, selection of optimum sizes and sectional shape of construction members. In accordance with calculation findings certain formula and practice were composed, which can be utilized in engineering practice. There was obtained problem solving for round cross-section coats, permanent and tapered thickness under the effect of external loading, as well as internal pressure with regard to effect of non-symmetrical and symmetrical loads, based on small parameters methods. Taking into account the change in the geometric parameter, an analytical solution was obtained for calculating the pontoon element of the support block in the third approximation according to the theory of moments. A method has been developed for calculating a pontoon element made of a nonlinear material of variable cross-section based on the theory of moments. The case was studied when the geometric parameter of the pontoon changes linearly in the meridional direction. With a constant volume, a pontoon of variable cross-section is compared with a pontoon of constant cross-section.

A method has been developed for calculating the strength of shells of revolution of variable thickness from a nonlinear elastic material, taking into account the surface load, as well as studying their supercritical deformation. The area of application of the developed methods of calculating the strength of shells made of nonlinear elastic material with different methods of setting the boundary conditions has been established. Accuracy and convergence of the constructed numerical scheme are investigated on test examples. Comparison of the results obtained in linear and nonlinear formulations is carried out.

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